



$Q = 50 LW$   
 Slot velocity = 2000 fpm  
 $h_e = 1.78 VP_s + 0.25 VP_d$   
 Duct velocity = 2000 minimum

- Also provide:
1. Separate flue for combustion products
  2. For cleaning operation, appropriate respiratory protection is necessary.
  3. For pit units, the pit should be mechanically ventilated.
  4. For further safeguards, see VS-501.1

NOTE: Provide downdraft grille for parts that cannot be removed dry;  $Q = 50 \text{ cfm/ft}^2$  grille area.



TITLE

SOLVENT  
DEGREASING  
TANKS

FIGURE

VS-70-20

DATE

12-90